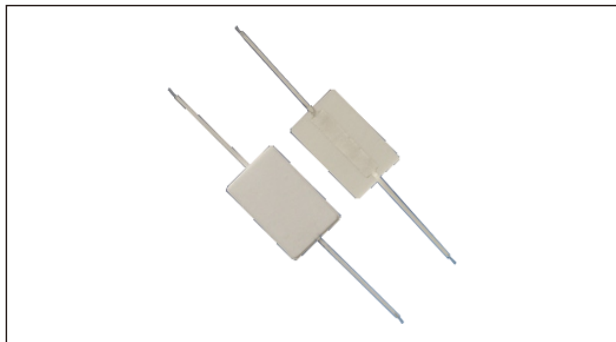


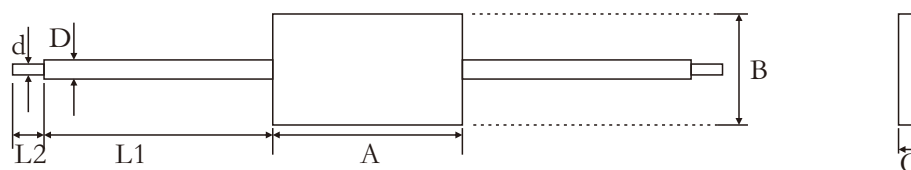
HTI 发热电阻



Features

- I Compact type with safely design of non-flammability and insulation
- II High stability
- III Taking advantage of the heat when resistor works, then pass the continuous and stable heat to same specific object, the temperature can be set from 40°C to 180°C, in this way the ambient temperature can be adjusted, currently it has been widely used in fragrance lamp, killer and , soluble wax machine, coffee warmer and some other fields.
- IV Special products are available according to customers request, including dimension and heating temperature.

Dimensions



Type	Power (W)	Dimensions(mm)						
		A±1.0	B±1.0	C±0.5	L1±1	L2±1	D±0.2	d±0.05
HTI	10W	39	25	10	75	6	2.0	0.75

Ordering Information

Example:

HTI	10	J	6K5	110V	105
(1)	(2)	(3)	(4)	(5)	(6)
Series Name	Power Rating	Resistance Tolerance	Resistance	Voltage	Temperature

- (1)Type: HTI SERIES
- (2)Power Rating: 10=10W
- (3)Tolerance: F=±1%、G=±2%、H=±3%、J=±5%
- (4)Resistance Value:6K5=6.5KΩ
- (5)Voltage:110=110V , 220=220V
- (6)Temperature:105=105°C (±10°C),130=130°C (±10°C)

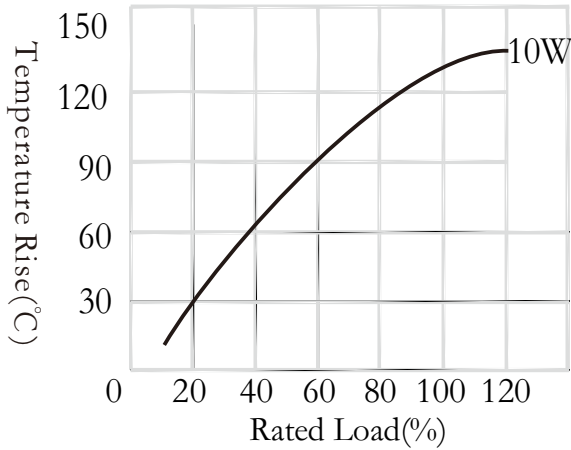
Reference Standards

JISC 5201-1

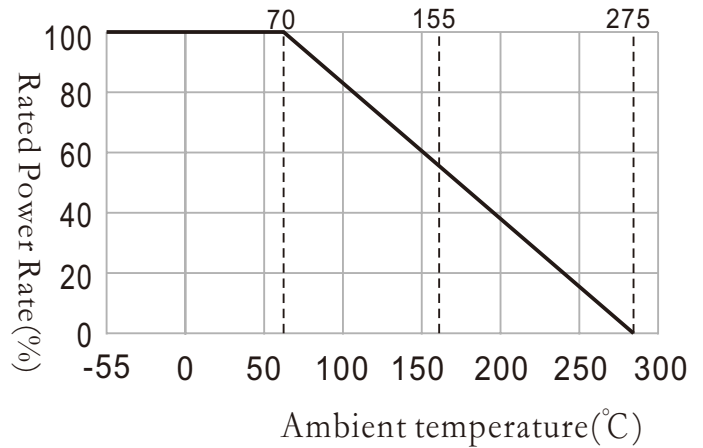
Applications And Ratings

Type	Power Rating (W)	Resistance Range (Ω)	Max Working Voltage	Max Overload Voltage	Dielectric Withstanding Voltage	Surface Temperature
HTI	10W	100~100K	$\sqrt{P.R}$	$2.5/\sqrt{P.R}$	1000V	65°C~180°C

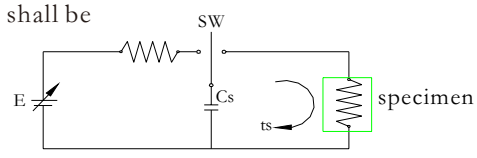
● Surface Temperature Rise



● Derating Curve



● Electronics Performance

NO.	Item	Test Method	Performance
I	Resistance	Resistance Value measured at the test voltage specified.	Resistance Value must be Within the specified tolerance
II	Withstand Voltage	Resistor shall be covered with a conductive material which conforms to resistor surface so that 90% of the outer periphery is contacted a potential of AC1000V shall be applied for 1 minute.	No abnormality such as arc. and breakdown change of resistance with $\pm (2\%R+0.05\Omega)$
III	Insulation withstanding voltage (Dielectric Strength)	Lightly clamp the center of the resistor body to prevent movement during test, in the trough of a 90°V-block of such size the resistors ends do not extend beyond the ends of the block and at least 50% of the resistor body is within the v-trough, connect the resistor leads together and position them vertically apply a 500 V 60Hz test voltage between the leads and the V-block as follows increase the voltage at 100(T-t)R/Sec from zero to the specified voltage, maintain this voltage for 60 ± 1 seconds.	Insulation resistance 1000M The insulation shall with-stand the voltage application with no evidence of mechanical damage, arcing of breakdown.
IV	Short Time Overload	Resistors shall be subjected to a voltage 5 times (Metal oxide film) or 10 times (Wire wound) rated wattage. But not to exceed 6000 volts DC or peak AC for 5 seconds	Resistor shall not arc, burn or char. Permanent not exceed $\pm (2\%R+0.05\Omega)$
V	Surge test	Wire wound type only applied this specification requested by Toshiba. As in the figure the resistor is subjected to 35000 discharges. From a capacitor that has been charge 25s. At nominal temperature, Impedance of discharge circuit expect the specimen is 0.1 (Applied maximum load shall be satisfied with $N \leq k/t R.C.$ and E, shall be  N: Magnification of resistor power rating $N < 350V$ k: constant 4.0 t: Discharge time constant $< 0.2s$	
VI	TCR	Temp coefficient is measured between those points of $(25 \pm 3^\circ C) \rightarrow (125 \pm 3^\circ C)$ $TCR = \frac{R_2 - R_1}{R_1 \times (T_2 - T_1)} \times 10^6$	$\geq 10 \text{ Ohm}$ within $\pm 300 \text{ ppm}/^\circ C$ $< 10 \text{ Ohm}$ within $\pm 600 \text{ ppm}/^\circ C$
VII	Intermittent overload	Apply 4 times of voltage 1s, On and 24s. Off for 10000 cycles.	Change of resistance within $\pm (1\%R+0.05\Omega)$
VIII	Rated load	The resistors arrayed are put in normal room temp. then applying the rated wattage on it for 30 minutes, the Max temp. shall be limited under 275, then remove power and take the resistors back to normal temp. for 2 hours.	The resistance change between pre-and-post test shall be within $\pm (2\%R+0.05\Omega)$
IX	Over load	10 times rated power for 5 min.	Without resulting a fire or burning.

Mechanical Performance

NO.	Item	Test Method	Performance
I	Tensile strength	Measure the DC resistance ,suspend the resistor vertically by one end of the body and apply 3kgs axial pullon two lead, maintain for 4 to 6 seconds and then test each lead.	There shall be no fracture or damage of the leads or cracking from the body and the resistance shall not have changed more than $\pm (1\%R+0.05\Omega)$
II	Drop test	Set a resistor on the board (155x115x1.6mm)and drop off from 50cm to the concrete floor.	Inclination of ± 5 degrees.
III	Robustness of fal	Set a resistor on the board and weight 0.5N for 60s.	Inclination of ± 5 degrees.
IV	Robustness of body	Hold both side in 3mm to hold the resistor put 10Kg weight on the center of resistor with 10mm stick	No abnormality
V	Vibration	Set a resistor at the vibration table and vibrate10Hz--55 Hz 10Hz/s.with 1.5mm amplitude in 1min.when the change of frequency shall be completed uniformly. The vibration shall apply to 3 directions, vertical and horizontal to the axis of resistor each for 2h.	No mechanical damage change of resistance within $\pm (1\%R+0.05\Omega)$
VI	Resistance to soldering heat	Measure the DC resistance. Immerse each lead, separately into a $260^{\circ}\text{C} \pm 5^{\circ}\text{C}$ soldering and catch $4 \pm 0.8\text{mm}$ length from the body of resistor at the outside hold steady 10 ± 1 seconds	The resistance change rate is $\pm (1\%R+0.05\Omega)$.with no evidence of mechanical damage.
VII	Solderability	Temperature: 260 ± 5 Immersion time: $10 \pm 1\text{s}$	Over 95% of soldered part shall be covered with new solder.
VIII	Incombustibility test	16 times of rated wattage for 1.5 min.	The resistor will not be flamed.

Environmental Performance

NO.	Item	Test Method	Performance
I	Humidity test	Resistors shall be subjected to a relative humidity of 90-95% at a temperature of 40°C and voltage give 1/10 of the rated wattage using a duty cycle of 1.5 hours ON and 0.5 hours OFF, Additional details are as below: Resistance changes humidity exposure of 500 ± 12 hours followed by 30 minutes at standard test conditions .	The resistance change rate is $\pm (5\%+0.05\Omega)$ with no evidence of mechanical damage.
II	Rated load life	Resistors shall be rated load at the 70°C ambient temperature at which full load applies , using duty cycle of 1.5 hours ON and 0.5hours OFF for a period of 1000cycles.	the resistance change Metal Oxide Film shall not exceed $\leq \pm 5\%$, Wire Wound shall not exceed $\leq \pm 10\%$,
III	Temperature cycling	Cycle as below: put the resistors in a $-25^{\circ}\text{C} \pm 3^{\circ}\text{C}$ ambient temp,30 minutes allow recovering to room temp, 10-15minutes later, rising the temp. to $85^{\circ}\text{C} \pm 2^{\circ}\text{C}$ last for 30 minutes ,recover to room temp. 10-15 minutes.	the resistance change rate is $\pm (2\%R+0.05\Omega)$ and no evidence of mechanical damage.

Operating temp range : -55°C to $+125^{\circ}\text{C}$

Storage temp range : -40°C to $+85^{\circ}\text{C}$